

# TC-80DP(A1,A2) Post Curing Process with CureM(U102H)

- ① Put the crowns after printing and cleaning in to the chamber of CureM(U102H).



- ② Curing the outer and inner surfaces of the crowns for 15 minutes each with Level 3.  
(Total 30 minutes)
- \*\*\*
- ③ If you get more yellowish color than the target shade(such as A1, A2), additional cure(10 minutes) is required.
- ④ Also, if a partially yellowish spot is found on the surface of crowns, additional cure(10 minutes) is required.

\*\*\* CureM(U102H) before SN(CMU102H-064) should operate with Level 5 to cure TC-80DP.